NOsparc® WIRING GUIDE GCLAC3F480

Please read and thoroughly understand the applicable NOsparc User Manual and its associated safety warnings before beginning any NOsparc installation



WARNING READ BEFORE INSTALLING

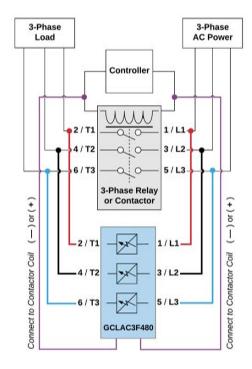
After initial installation and power-up, observe arc suppressor to confirm that all three green LED "READY" indicator lights are on. If **ALL** green LED "READY" indicator lights are **NOT** on, then the arc suppressor has either been improperly installed or is not functioning, and you MUST IMMEDIATELY:



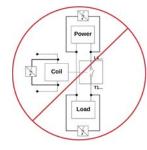
KILL MAIN POWER

PRIOR TO TROUBLE-SHOOTING OR REPLACEMENT

Failure to comply with this instruction may result in arc suppressor failure and/or injury of personnel.



IMPORTANT NOTE



Install NOsparc across the contact. DO NOT install NOsparc across the LOAD, POWER, OR COIL.

NOsparc will be damaged if connected across the following locations where there is NO arcing: LOAD, POWER, and/or COIL.

GCLAC3F480 Installation Wiring Steps:

- **1.** Turn **OFF** main (3-phase) power AND control (coil) power
- Install the arc suppressor
 DO NOT YET TURN ON MAIN (3-PHASE) OR CONTROL (COIL) POWER
- 3. Check for proper wiring
- 4. Turn ON main (3-phase) power DO NOT FORCE THE CONTACTOR CONTACTS ON BY HAND!
- Make sure all 3 green READY lights are ON
 - If all 3 green **READY** lights are **NOT ON** then a potentially dangerous wiring error is present!
- Turn main (3-phase) power OFF; control (coil) power should still be OFF
- 7. RE-CHECK ARC SUPPRESSOR WIRING FOR PROPER HOOK-UP AS PER DIAGRAM
- 8. Turn main (3-phase) power ON

- **9.** Make sure all 3 green **READY** lights are **ON**
- **10.** If all 3 green **READY** lights are **NOT ON**, go to Step 1. or replace the arc suppressor
- 11. If all 3 green READY lights are ON
 - Turn control (coil) power ON
 - Observe coil signal turning
 ON
 - Note all 3 red ARMED lights turn ON
 - Note all 3 green READY lights turn OFF
 - Note the compressor turning
 ON
 - Note all 3 red ARMED lights turn OFF slowly
 - Note compressor turning **OFF**
 - Note all 3 green READY lights turn ON
- 12. ENDS ONE FULL CYCLE OF PROPER OPERATION

System Wiring: #14AWG up to 24in; #12AWG up to 36in (36in maximum allowable wire length)

Please see our website for additional information and a full User's Manual: www.ArcSuppressionTechnologies.com