Sized for 4" by 6" standard card stock or heavier grade paper; white. Print two-sided.

6 inches



WARNING READ BEFORE INSTALLING

After initial installation and power-up, observe arc suppressor to confirm that all three green LED "READY" indicator lights are on. If ALL green LED "READY" indicator lights

are **NOT on**, then the arc suppressor has either been improperly installed or is not functioning, and **you MUST IMMEDIATELY**:



KILL MAIN POWER

PRIOR TO TROUBLE-SHOOTING OR REPLACEMENT

Failure to comply with this instruction may result in arc suppressor failure and/or injury of personnel.

See Complete
Installation Steps
on Reverse Side

125-0019B

6 inches

3-Phase Load Controller Controller 2/T1 4/T2 6/T3 3-Phase Relay or Contactor 1/L1 4/T2 5/L3 GCKAC3T480 3-Phase Relay or Contactor

See Complete User Manual at: www.ArcSuppressionTechnologies.com

GCKAC3T480 Installation Wiring Steps:

- 1. Turn OFF main (3-phase) power AND control (coil) power
- Install the arc suppressor
 DO NOT YET TURN ON MAIN
 (3-PHASE) OR CONTROL (COIL)
 POWER
- 3. Check for proper wiring
- 4. Turn ON main (3-phase) power DO NOT FORCE THE CONTACTOR CONTACTS ON BY HAND!
- Make sure all 3 green READY lights are ON
 - If all 3 green **READY** lights are **NOT ON** then a potentially dangerous wiring error is present!
- Turn main (3-phase) power OFF; control (coil) power should still be OFF
- 7. RE-CHECK ARC SUPPRESSOR WIRING FOR PROPER HOOK-UP AS PER DIAGRAM
- 8. Turn main (3-phase) power ON

- 9. Make sure all 3 green **READY** lights are **ON**
- **10.** If all 3 green **READY** lights are **NOT ON**, go to Step 1. or replace the arc suppressor
- 11. If all 3 green READY lights are ON
- Turn control (coil) power **ON**
- Observe coil signal turning **ON**
- Note all 3 red ARMED lights turn ON
- Note all 3 green READY lights turn OFF
- Note the load turning **ON**
- Turn control (coil) power **OFF**
- Note all 3 blue ARC DETECT lights turn ON briefly
- Note all 3 red ARMED lights turn OFF
- Note load turning OFF
- Note all 3 green READY lights turn ON
- 12. ENDS ONE FULL CYCLE OF PROPER OPERATION

System Wiring: #12AWG up to 24in; #10AWG up to 36in (36in maximum allowable wire length)



NOTE: Read WARNING On Reverse Side!

t inches