

Arc-Flash (AF)

During an arc-flash (AF) the arc-flash plasma turns into the dominant power load burning between the power conductors, being supported by the current the power infrastructure can supply; destroying everything in its path. The plasma current will be less than the bolted Short Circuit Current Rating (SCCR; e.g., transformer or battery) or the Interrupt Current Rating (ICR; e.g., circuit breaker or fuse) value.

The most prevalent form of arc-flash initiation is from a dielectric breakdown (F-Arc-Flash), also referred to as "flash-over".^{1,2} Figure I shows an AF simplified, equivalent schematic diagram for comparison purposes.

Electronic Arc-Flash Suppressor (EAFS)

An **Electronic Arc-Flash Suppressor (EAFS)** within **microseconds (μs)** senses, detects, and confirms arc-flash initiation and plasma ignition (either F-Arc or T-Arc).³ Once ignition is confirmed, the **EAFS** immediately creates a short circuit condition, causing the plasma to extinguish and the circuit breaker to trip, leaving behind a few microseconds of **Residual ("abbreviated") Arc-Flash (RAF)**.

An **EAFS** is comprised of three main elements: (1) an arc initiation detector connected to (2) an arc plasma ignition detector connected to (3) a trigger-able arc plasma extinguisher. An **EAFS** should be agnostic of load type, power frequency, and power factor. Figure II shows a **RAF** simplified, equivalent schematic diagram for comparison purposes.

Arc-Flash Suppression Factor (AFSF)

An **Arc-Flash Suppression Factor (AFSF)** is the ratio of **AF energy (E_{AF})** over **RAF energy (E_{RAF})** (Fig. 3). The **AFSF** is a dimensionless, quantitative figure of merit allowing useful comparisons among different methods and means of arc-flash suppression.

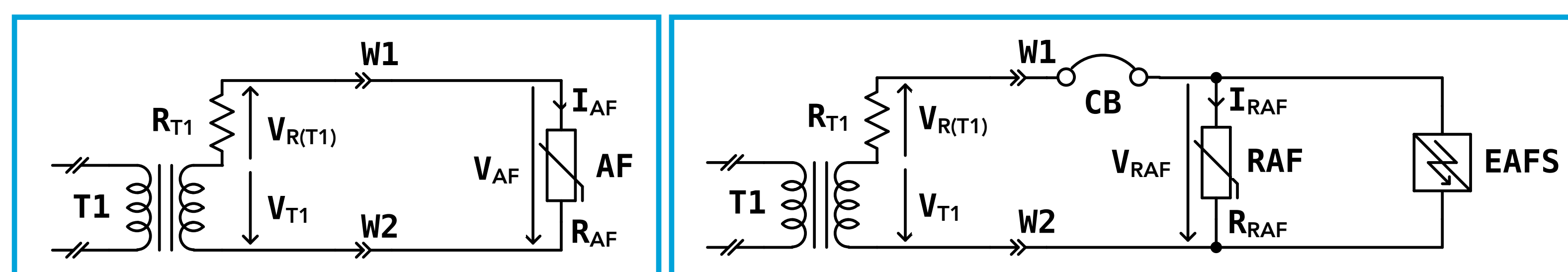


Fig. 1: Simplified, equivalent schematic diagram for an Arc-Flash (AF); see table I

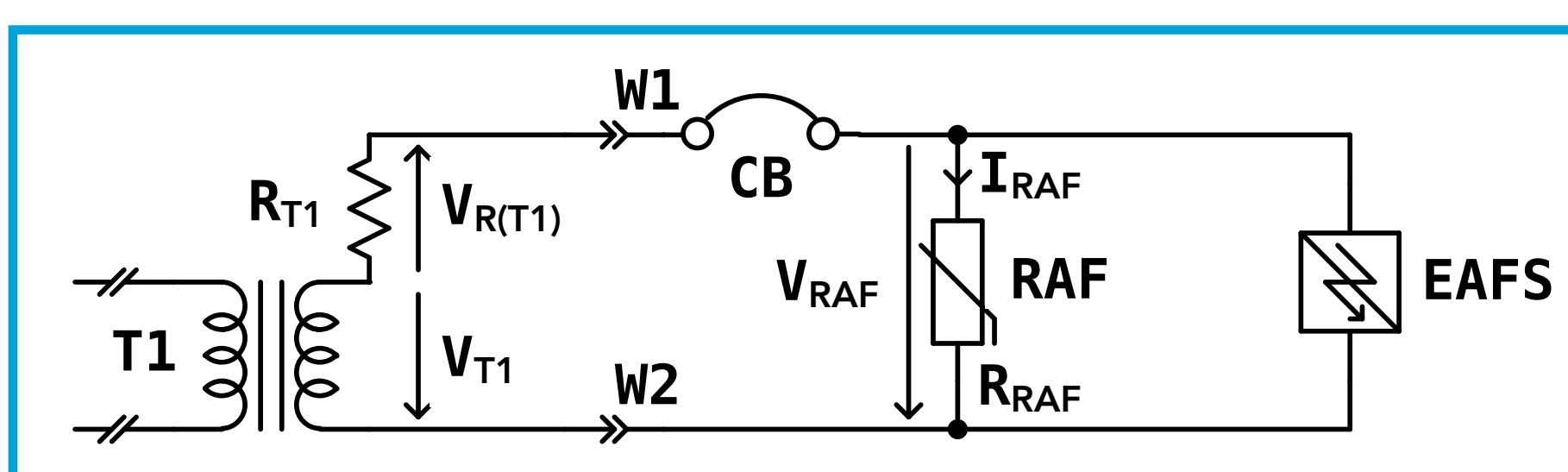


Fig. 2: Schematic diagram of an Electronic Arc-Flash Suppressor (EAFS), and related Residual (microseconds) Arc-Flash (RAF); see table II

Note: Infrastructure resistance and thermal effects are not included in these example calculations

$$\begin{aligned} \text{AFSF} &= \frac{E_{AF}}{E_{RAF}} \\ \text{AFSF} &= \frac{149,604 \text{ J}}{45 \text{ J}} \\ \text{AFSF} &= 3,325 \end{aligned}$$

Fig. 3: Arc-Flash Suppression Factor (AFSF)

T1 Secondary Open Circuit Voltage (nominal)	V _{T1}	480 V
T1 Bolted Short Circuit Current	I _{T1(BSC)}	20,000 A
Arc-Flash Duration	T _{AF}	0.167 s
Arc-Flash Voltage	V _{AF}	50 V
T1 Internal Resistance	R _{T1}	0.0240 Ω
T1 Internal Power Dissipation During AF	P _{R(T1)}	8,704,167 W
T1 Internal Energy Release During AF	W _{R(T1)}	1,303,992 J
Arc-Flash Plasma Resistance	R _{AF}	0.00279 Ω
Arc-Flash Plasma Current	I _{AF}	17,917 A
Arc-Flash Plasma Power	P _{AF}	895,833 W
Arc-Flash Plasma Energy	E _{AF}	149,604 J

Table I: Arc-Flash (AF) parameters, symbols, & definitions; example of calculated or measured values; see figure 1

T1 Secondary Open Circuit Voltage (nominal)	V _{T1}	480 V
T1 Bolted Short Circuit Current	I _{T1(BSC)}	20,000 A
Residual Arc-Flash Duration	T _{RAF}	0.00005 s
Residual Arc-Flash Voltage	V _{RAF}	50 V
T1 Internal Resistance	R _{T1}	0.0240 Ω
T1 Internal Power Dissipation During RAF	P _{R(T1)}	8,704,167 W
T1 Internal Energy Release During RAF	W _{R(T1)}	390 J
Residual Arc-Flash Plasma Resistance	R _{RAF}	0.00279 Ω
Residual Arc-Flash Plasma Current	I _{RAF}	17,917 A
Residual Arc-Flash Plasma Power	P _{RAF}	895,833 W
Residual Arc-Flash Plasma Energy	E _{RAF}	45 J

Table II: Residual Arc-Flash (RAF) parameters, symbols, & definitions; example of calculated or measured values; see figure 2

Why Microseconds Matter

While **milliseconds (ms)** may seem of short duration, every **millisecond** that an arc-flash plasma burns, more destruction occurs, including the potential for infrastructure destruction as well as human injuries and/or deaths. Shortening arc-flash events from **milliseconds** to **microseconds**, yields a **many-thousand-fold reduction of the arc-flash event's energy and damage**.

For example, the energy contained in an arc-flash that is extinguished in **50μs** is **1000 times** less than the energy contained in an arc-flash burning for **50ms**. Given that typical U.S. arc-flash calculations are based on ten **60Hz** cycles, or **167ms**, duration⁴, **EAFS** reduces potential arc-flash damage by a factor of **3,325** ... after the approximate **50μs**, no further calculations are needed.

Using a ballistic artillery projectile as an analogy for an arc-flash, an electronic arc-flash suppressor would stop the projectile within a few inches from the shell casing ... leaving it inert at the bottom of the barrel. That's why microseconds matter!

References:

1. R.Henke and R.P.Thorbus, "The Arc Species Zoo," May 2021
2. R.Henke and R.P.Thorbus, "Parallel Arcs and Series Arcs," February 2022
3. A less-likely mode of arc-flash, referred to as "arc-over", results from metallic connection, or T-Arc-Flash. While relevant to EAFS design, T-Arc-Flash is deemed not relevant for this overview
4. Arc Flash, https://en.wikipedia.org/wiki/Arc_flash, cited February 24, 2022